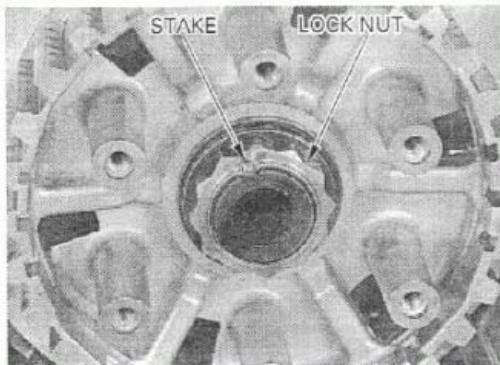


CLUTCH/GEARSHIFT LINKAGE

Stake lock nut into the mainshaft groove with a punch.

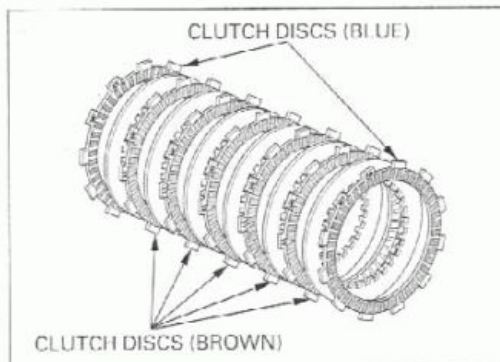


Coat the clutch discs and plates with clean engine oil.

Stack the clutch discs and plates alternately.

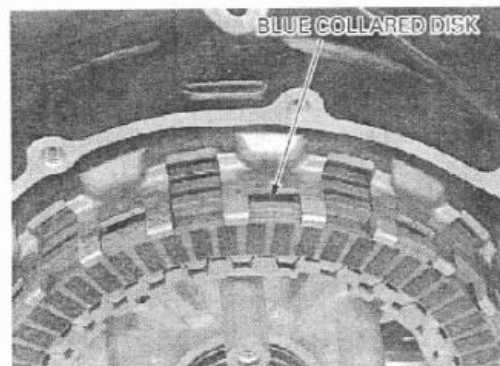
NOTE:

Install the discs colored "Blue" on both ends.



NOTE:

Install the outer clutch disc colored "Blue" in the shallow slot on the clutch outer.



Install the clutch lifter rod into the mainshaft.

NOTE:

Note the installation direction of the clutch lifter rod.

