

Install the camshaft holders onto the camshafts.

NOTE:

Install the each camshaft holder to the correct locations with the identification marks.

"IN": Intake camshaft holder

"EX": Exhaust camshaft holder



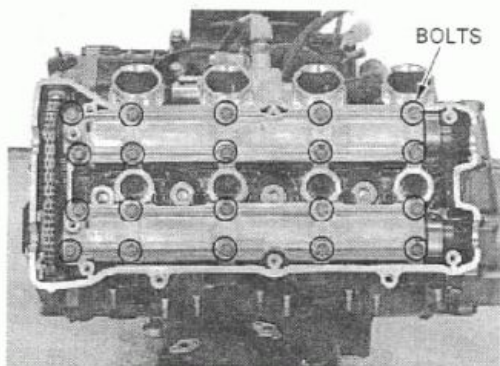
Temporarily install the eighteen holder bolts until the cam holders lightly contact the cylinder head surface.

CAUTION:

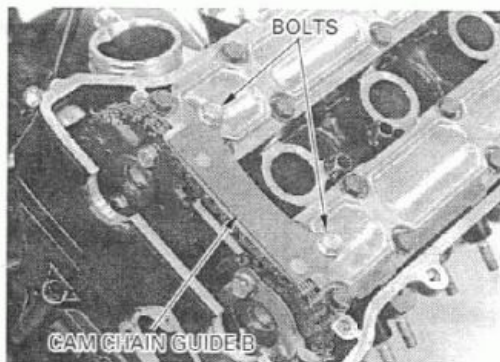
Tightening the camshaft holder bolts on only one side might cause a camshaft holder to break.

Tighten all camshaft holder bolts in the numerical order casted on the camshaft holder.

TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)



Install the cam chain guide B, and tighten the bolts.



In case the cam sprockets were removed, tighten the cam sprocket bolts to the specified torque.

TORQUE: 20 N·m (2.0 kgf·m , 14 lbf·ft)

Turn the crankshaft clockwise one full turn (360°) and tighten the other cam sprocket bolts.

