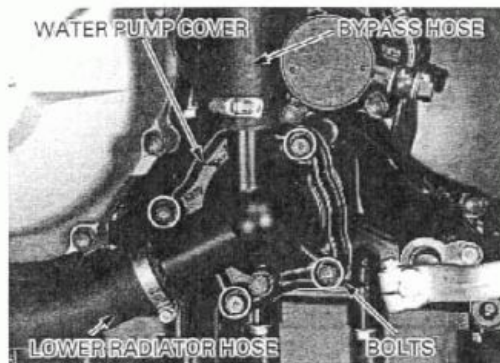


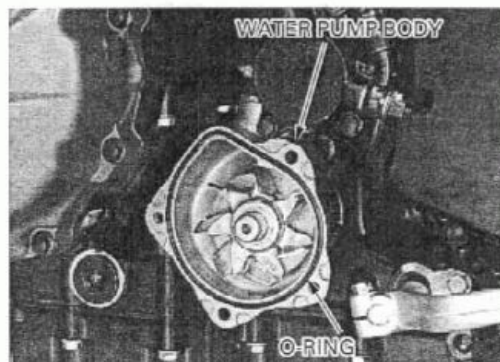
## REMOVAL

Drain the coolant (page 6-4).

Disconnect the lower radiator hose and bypass hose from the water pump cover.  
Remove the four flange bolts and water pump cover.



Remove the O-ring from the water pump body.  
Remove the water pump body from the crankcase.



Disconnect the water pump-to-water joint hose from the water pump body.

