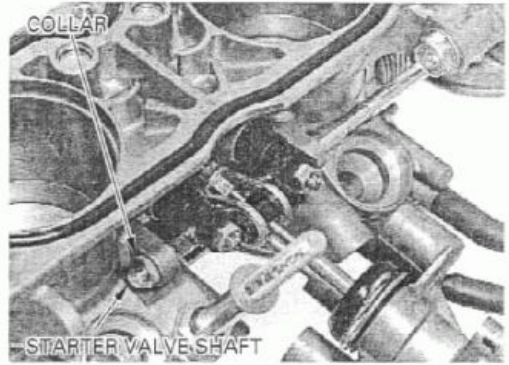
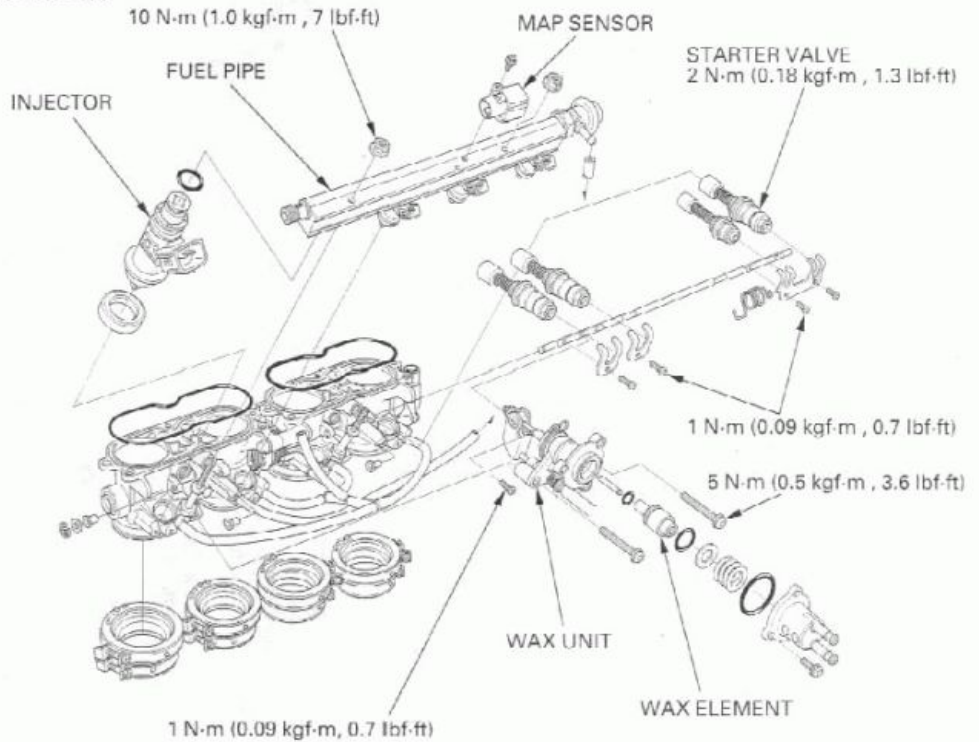


Remove the starter valve shaft, three collars and return spring.



ASSEMBLY



Install the three collars, return spring wax unit shaft bracket and starter valve shaft.

