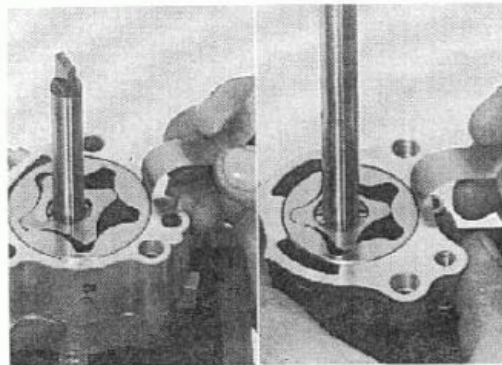


Measure the pump body clearance for the feed and cooler pump.

SERVICE LIMITS:

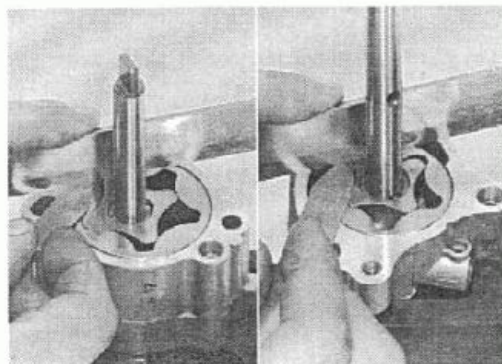
Feed pump: 0.35 mm (0.014 in)
Cooler pump: 0.35 mm (0.014 in)



Measure the side clearance for the feed and cooler pump using a straight edge and feeler gauge.

SERVICE LIMITS:

Feed pump: 0.12 mm (0.005 in)
Cooler pump: 0.12 mm (0.005 in)



ASSEMBLY

