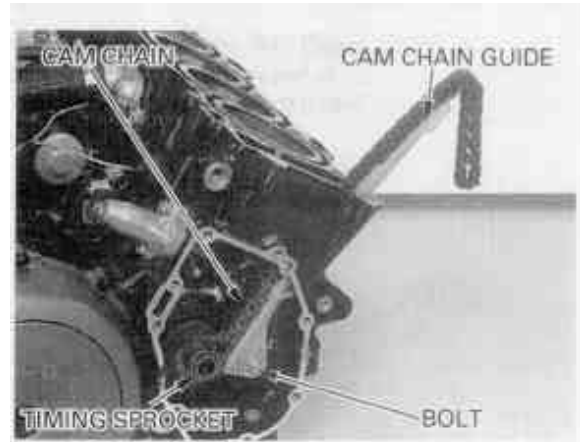


## CYLINDER HEAD/VALVES

Install the cam chain.

Install the cam chain guide and tighten the bolt/washer.

Install the ignition pulse generator rotor and ignition pulse generator rotor cover (page 17-8).



Install the dowel pins and a new cylinder head gasket as shown.



Install the cylinder head.

If using the new bolt, remove anti-rust additive from the bolt.

Apply molybdenum disulfide oil to the threads and seating surface of the 10 mm bolts/washers and install them.

Install the two 6 mm flange bolts.

Tighten the 10 mm bolts in a crisscross pattern in 2–3 steps to the specified torque.

**TORQUE:** 69 N·m (7.0 kgf·m , 51 lbf·ft)

Tighten the 6 mm flange bolts to the specified torque.

**TORQUE:** 10 N·m (1.0 kgf·m , 7 lbf·ft)

Install the cam chain tensioner into the cylinder head.

Install the new sealing washer and tighten the cap nut.

