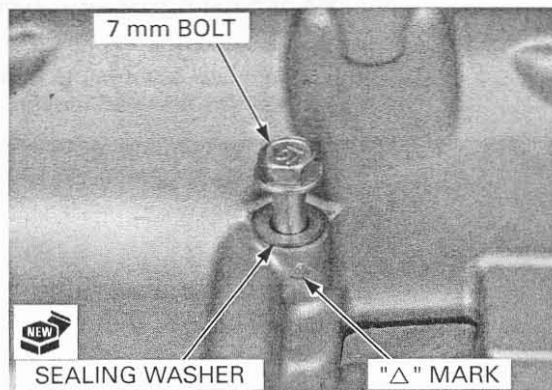


CRANKCASE/CRANKSHAFT/BALANCER/PISTON/CYLINDER

The sealing washer locations are indicated on the upper crankcase using the "△" mark.



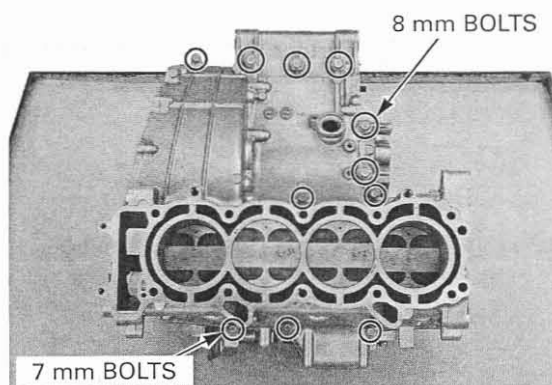
Tighten the 8 mm bolt in a crisscross pattern in 2 - 3 steps.

TORQUE: 24 N·m (2.4 kgf·m, 17 lbf·ft)

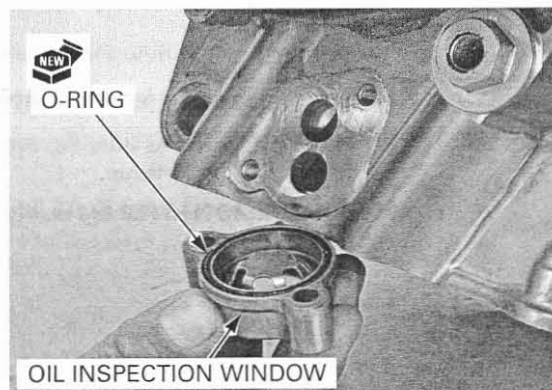
Tighten the 7 mm bolt in a crisscross pattern in 2 - 3 steps.

TORQUE: 18 N·m (1.8 kgf·m, 13 lbf·ft)

Set the initial balancer backlash adjustment (page 13-33).



Apply oil to a new O-ring and install it into the oil inspection window groove. Install the oil inspection window onto the lower crankcase.



Install and tighten the bolts securely.

