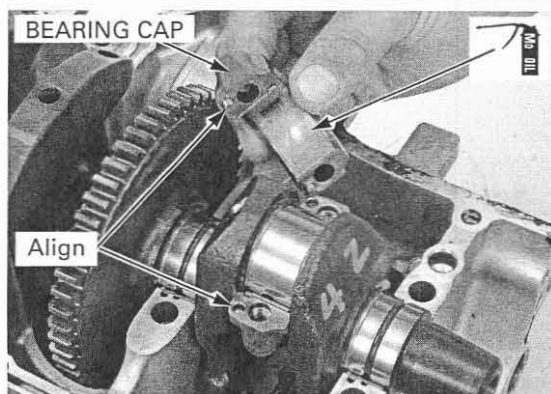


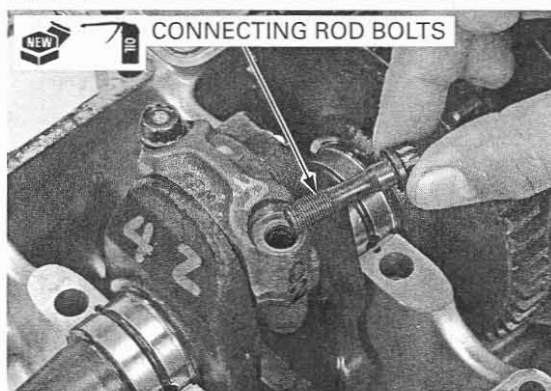
Apply molybdenum oil solution to the crankpin bearing sliding surface on the bearing caps.

Install the connecting rod bearing caps, aligning the dowel pins with the holes in the connecting rods.



The connecting rod bolts cannot be reused. Once the connecting rod bolts have been loosened replace them with new ones.

Apply oil to new connecting rod bearing cap bolt threads and seating surfaces, and install the bolts.

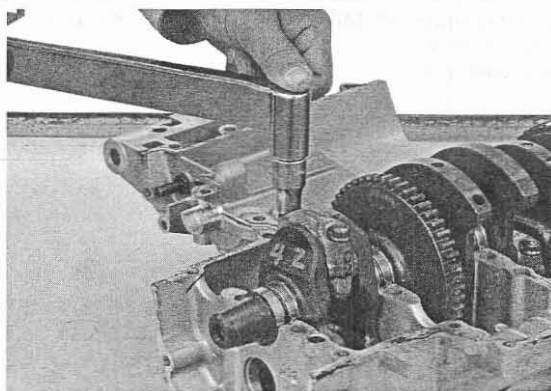


Tighten the bolts in two or three steps alternately.

TORQUE: 20 N·m (2.0 kgf·m, 14 lbf·ft)

Further tighten the connecting rod bearing cap bolts 90 degrees.

Assemble the crankcase halves (page 13-21).



CRANKCASE ASSEMBLY

Replace the transmission bearing holder and crankcase as a set.

Apply a light, but thorough, coating of liquid sealant to the crankcase mating surface. Do not apply sealant to the crankcase 8 mm bolt (main journal bolt) area and the oil passage area as shown.

