

CRANKCASE/CRANKSHAFT/BALANCER/PISTON/CYLINDER

Cross-reference the connecting rod and crankpin codes to determine the replacement bearing color.

CRANKPIN BEARING SELECTION TABLE:

		CONNECTING ROD I.D.CODE			
		1	2	3	
		39.500 – 39.506 mm (1.5551 – 1.5554 in)	39.506 – 39.512 mm (1.5554 – 1.5556 in)	39.512 – 39.518 mm (1.5556 – 1.5558 in)	
CRANK PIN O.D.CODE	A	36.497 – 36.503 mm (1.4369 – 1.4371 in)	Yellow	Green	Brown
	B	36.491 – 36.497 mm (1.4367 – 1.4369 in)	Green	Brown	Black
	C	36.485 – 36.491 mm (1.4364 – 1.4367 in)	Brown	Black	Blue

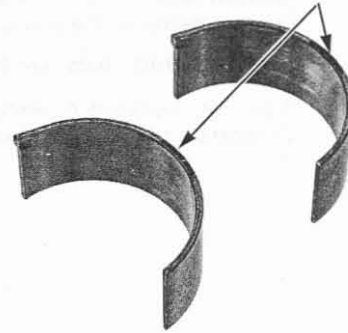
BEARING THICKNESS:

Blue: Thickest
Black:
Brown: ↓
Green:
Yellow: Thinnest

NOTICE

After selecting new bearings, recheck the clearance with a plastigauge. Incorrect clearance can cause severe engine damage.

IDENTIFICATION COLOR



BEARING INSTALLATION

Clean the bearing outer surfaces, connecting rod bearing cap and connecting rod. Install the crankpin bearing inserts onto the bearing cap and connecting rod, aligning each tab with each groove.

