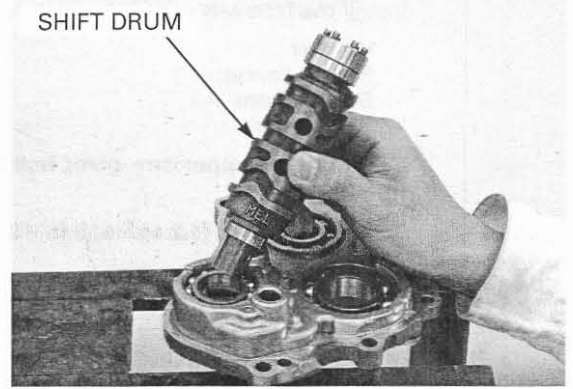
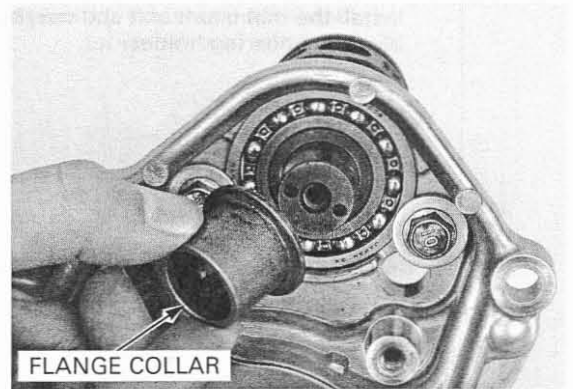


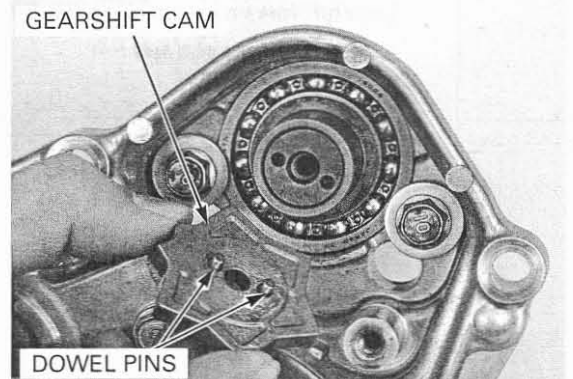
Install the shift drum into the bearing holder.



Install the flange collar with its flange facing in.



Install the dowel pins onto the gearshift cam.
Install the gearshift cam onto the gearshift drum.



Apply a locking agent to the shift drum cam flange bolt threads.
Tighten the bolt securely.

