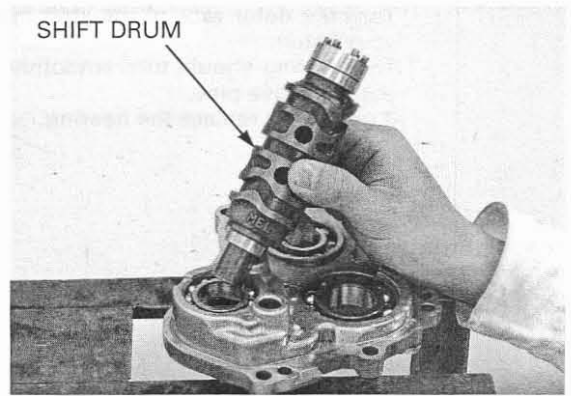
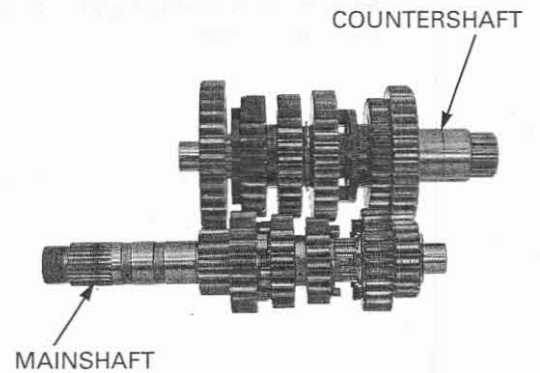


Remove the shift drum from the bearing holder.



Disassemble the mainshaft and countershaft assembly.



INSPECTION

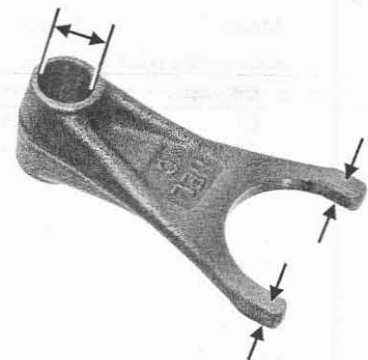
Check the shift fork guide pin for abnormal wear or damage

Measure the shift fork I.D.

SERVICE LIMIT: 12.03 mm (0.474 in)

Measure the shift fork claw thickness.

SERVICE LIMIT: 5.9 mm (0.23 in)



Measure the shift fork shaft O.D.

SERVICE LIMIT: 11.95 mm (0.470 in)

