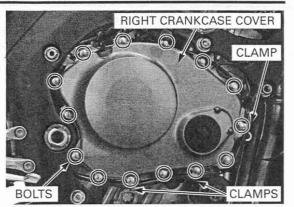
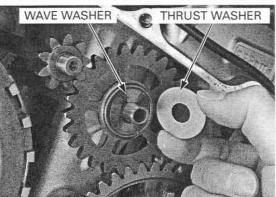
## **CLUTCH/STARTER CLUTCH**

wave washers into the crankcase.

Be careful not to Remove the right crankcase cover bolts, wire drop the thrust/ clamps and right crankcase cover.



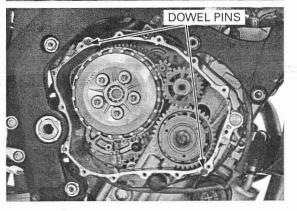
Remove the thrust washer and wave washer from the starter idle gear.



crankshaft counterclockwise after •removing the right crankcase cover to prevent the starter reduction gear from damage.

Do not turn the Remove the dowel pins.

Clean off any sealant from the right crankcase cover mating surfaces.

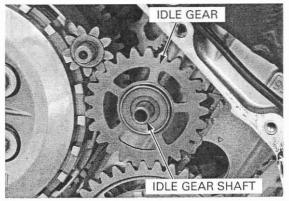


## CLUTCH

## REMOVAL

Remove the right crankcase cover (page 10-15).

Prevent damaging the starter reduction gear shaft, remove the starter idle gear and shaft from the crankcase.



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