If a brake bleeder is not available, use the following procedure.

Pump the clutch lever until lever resistance is felt.

Connect a bleed hose to the bleed valve and bleed the system as follows:

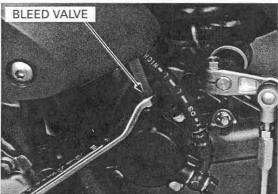
- Squeeze the clutch lever, open the bleed valve 1/ 4 of a turn and then close it. Do not release the clutch lever until the bleed valve has been closed.
- Release the clutch lever slowly and wait several seconds after it reaches the end of its travel.



Repeat steps 1 and 2 until air bubbles do not appear in the bleed hose.

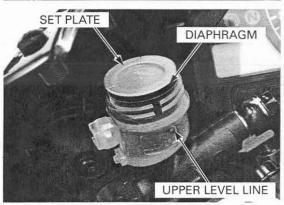
Tighten the bleed valve to the specified torque.

TORQUE: 9 N·m (0.9 kgf·m, 6.5 lbf·ft)



Fill the reservoir to the upper level line with DOT 4 brake fluid from a sealed container.

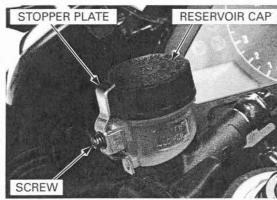
Install the diaphragm and set plate.



Install and tighten the reservoir cap.

Install the stopper plate and tighten the screw.

Check the clutch operation (page 4-33).



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