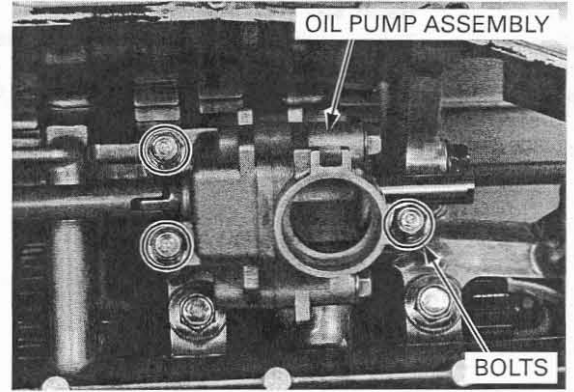


Remove the oil pan (page 5-6).

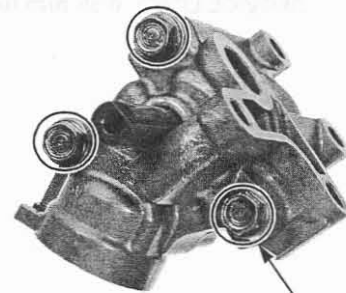
Remove the following:

- Oil pump mounting bolts
- Oil pump assembly
- Dowel pins
- Oil pass collar/O-ring

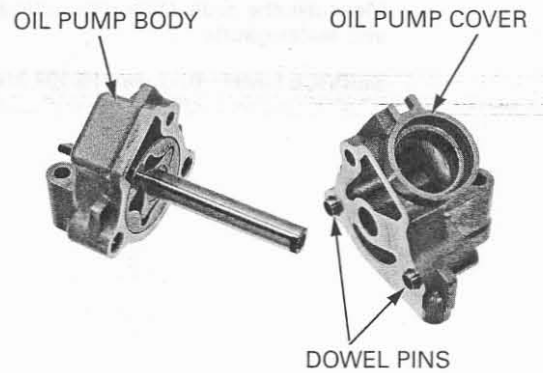


**DISASSEMBLY**

Remove the oil pump assembly bolts.



Remove the oil pump cover and dowel pins.



Remove the thrust washer, drive pin, oil pump shaft, outer rotor and inner rotor from the oil pump body.

Clean all disassembly parts thoroughly.

