

NOTE

- Refer to Service Information (page 10-1) for removal of necessary parts separating the crankcase.
- From the outside to inside, loosen the bolts in a crisscross pattern in several steps.

Procedure		Q'ty	Remarks
	Separation Order		
(1)	Socket bolt	3	
(2)	Right crank cover	1	
(3)	Bolt	3	
(4)	Bracket	1	
(5)	Right crankcase cover bolt	3	
(6)	Right crankcase cover	1	
(7)	Gasket	1	
(8)	Upper crankcase bolt (8 mm)	2	
(9)	Sealing washer	2	
(10)	Upper crankcase bolt (10 mm)	1	
(11)	Lower crankcase bolt (6 mm)	3	
(12)	Lower crankcase bolt (8mm)	15	
(13)	Sealing washer	3	
(14)	Main journal bolt (9 mm)	12	
(15)	Sealing washer	12	
(16)	Lower crankcase	1	
(17)	Dowel pin	3	
(18)	Upper crankcase	1	