

Requisite Service

- Cylinder head removal/installation (page 8-10)

Procedure		O'ty	Remarks
Cylinder Removal Order			Installation is in the reverse order of removal.
(1)	Water pipe bolt	2	
(2)	Water pipe/O-ring	2	
(3)	Front engine hanger bolt/nut	2/2	
(4)	Collar (ϕ 25/ ϕ 18 x 16 mm)	2	
(5)	Cylinder bolt	1	
(6)	Cylinder assembly	1	
(7)	Gasket	1	
(8)	Dowel pin	2	
Piston Disassembly Order			
(9)	Piston pin clip	8	
(10)	Piston pin	4	
(11)	Piston assembly	4	At installation, install the piston with the "IN" mark facing to the intake side.
(12)	Top ring	4	At installation, install the top and second rings with the markings facing up.
(13)	Second ring	4	
(14)	Side rail	8	
(15)	Spacer	4	