

NOTE

- Mark all parts during disassembly so they can be placed back their original position.
- Remove carbon deposits from the combustion chamber and clean off the head gasket surface, before assembly.
 - Avoid damaging the gasket surface.
 - Gaskets will come off easier soaked in solvent.
- Valve guide replacement see section 9 of the Common Service Manual.

Requisite Service

- Cylinder head removal/installation (page 8-10)

Procedure		O'ty	Remarks
	Disassembly Order		Assembly is in the reverse order of disassembly.
(1)	Valve cotter	32	
(2)	Valve retainer	16	
(3)	Outer valve spring	16	At installation, install the spring with the narrow pitch end facing down.
(4)	Inner valve spring	16	
(5)	Intake valve	8	NOTE
(6)	Exhaust valve	8	
			<ul style="list-style-type: none"> • Before installation, lubricate each valve stem with molybdenum disulfide oil and insert the valve into the valve guide. • To avoid damage to stem seal, turn the valve slowly when installing.
(7)	Spring seat	16	
(8)	Stem seal (IN)	8	
(9)	Stem seal (EX)	8	
(10)	Valve guide	16	
(11)	Screw	4	Only loosen.
(12)	Carburetor insulator	4	At installation, align the insulator groove with cylinder head lug.