## NOTE

• It is not necessary to remove the cam sprocket from the camshaft except replacing the camshaft or sprocket.

## **Requisite Service**

• Cylinder head cover removal/installation (page 8-2)

Procedure		Q'ty	Remarks
	Removal Order		Installation is in the reverse order of removal.
(1)	Cam chain guide bolt	4	
(2)	Cam chain guide	1	
(3)	Cam sprocket bolt	4	NOTE
(4)	Camshaft holder bolt	16	<ul> <li>It is not necessary to remove the cam sprocket from the camshaft except replacing the camshaft or sprocket.</li> <li>Be careful not to drop the bolts into the engine.</li> <li>CAUTION</li> <li>From outside to inside, loosen the bolts in a crisscross pattern in several steps or camshaft holder might break.</li> </ul>
(5)	Camshaft holder	4	
(6)	Dowel pin (8×8mm)/O-ring	4/4	
(7)	Exhaust camshaft	1	
(8)	Intake camshaft	1	
(9)	Cam sprocket	2	