

NOTE

- No.3 carburetor is the base carburetor.
- Before tightening the carburetor connecting bolt/nut, check that not clearance between the each carburetor joints.
- Tighten the each connecting bolts/nuts gradually and alternately, be sure the bolt thread projections are equal height. Hold the nut and tighten the other side nut.

Requisite Service

- Carburetor disassembly (page 5-8)
- Carburetor installation (page 5-4)
- Carburetor synchronization (page 3-8)

Procedure		Q'ty	Remarks
Assemble No.3 carb. with No.4 carb.			
(1)	Dowel pin (5mm bolt side)	1	Always replace the O-rings with new ones.
(2)	Dowel pin (6mm bolt side)	1	
(3)	Fuel joint pipe (3-way joint)/O-ring	1/2	
(4)	Air vent joint pipe/O-ring	1/2	
(5)	Air joint rubber pipe	1	
(6)	Thrust spring	1	
(7)	No.4 carburetor synchronization spring	1	
Assemble No.1 carb. with No.2 carb.			
(8)	Dowel pin (5mm bolt side)	1	Always replace the O-rings with new ones.
(9)	Dowel pin (6mm bolt side)	1	
(10)	Fuel joint pipe (3-way joint)/O-ring	1/2	
(11)	Air vent joint pipe/O-ring	1/2	
(12)	Air joint rubber pipe	1	
(13)	Thrust spring	1	
(14)	No.1 carburetor synchronization spring	1	
Assemble No.3/4 carb. with No.1/2 carb.			
(15)	Distance collared dowel pin(5mm bolt side)	1	Always replace the O-rings with new ones.
(16)	Dowel pin (6mm bolt side)	1	
(17)	Air joint pipe (3-way joint)/O-ring	1/2	
(18)	No.2 carburetor synchronization spring	1	
(19)	Starting enrichment valve cable holder	1	
(20)	Carburetor connecting nut/bolt, 5mm	2/1	
(21)	Carburetor connecting nut/bolt, 6mm	2/1	
(22)	Plastic collar	2	CAUTION • Tighten each nuts gradually and alternately with the above procedure. Do not over tighten the nuts.
(23)	Thrust spring	1	
(24)	Starting enrichment valve arm	1	
(25)	Plastic washer	2	
(26)	Starting enrichment valve arm screw	2	
(27)	Fuel tube/joint	1	