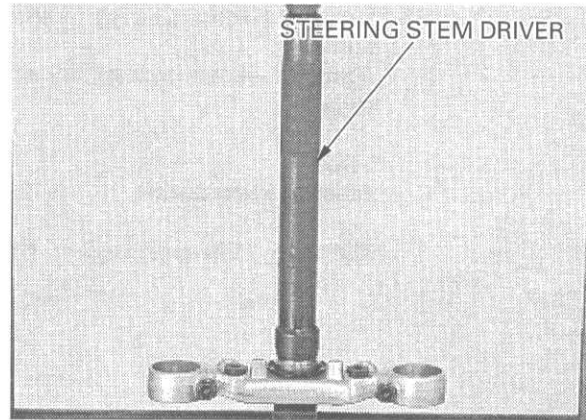


Apply grease to new dust seal lips and install it over the steering stem.  
Install a new lower bearing inner race using a special tool and a hydraulic press.

**TOOL:**  
**Steering stem driver** 07946-MB00000

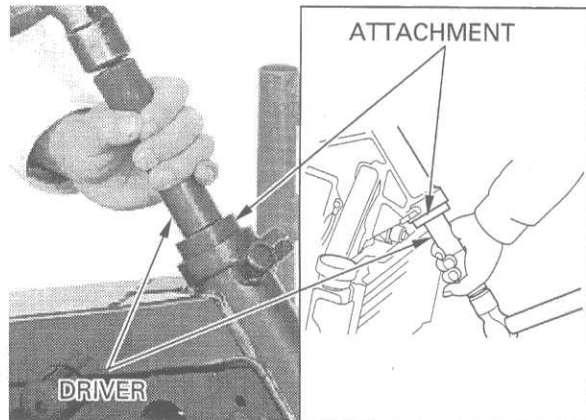


Drive a new upper bearing outer race into the steering head pipe.

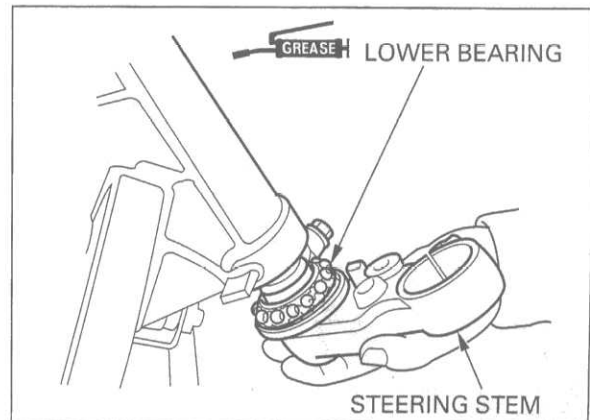
**TOOLS:**  
**Driver** 07749-0010000  
**Attachment, 42 × 47 mm** 07746-0010300

Drive a new lower bearing outer race into the steering head pipe.

**TOOLS:**  
**Driver** 07749-0010000  
**Attachment, 52 × 55 mm** 07746-0010400



Apply grease to the lower bearing, then install it onto the steering stem.  
Insert the steering stem into the steering head pipe.



Apply grease to the upper bearing, upper inner race and dust seal lips.  
Install upper bearing, inner race and dust seal.

