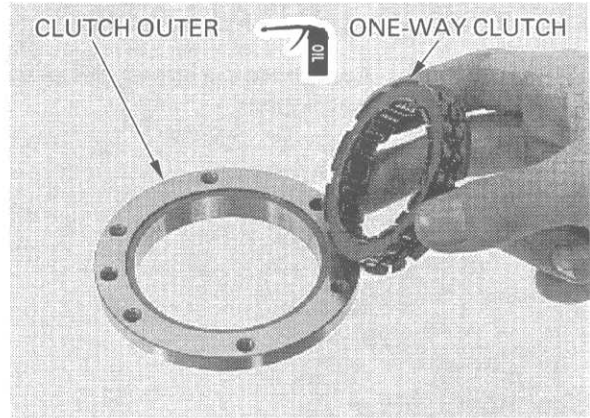
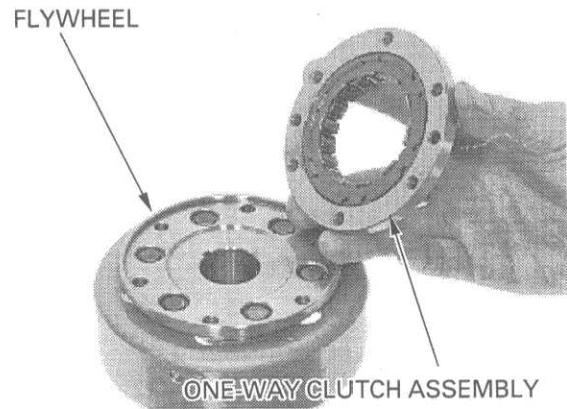


Apply oil to the starter one-way clutch.
Install the one-way clutch into the clutch outer with the flange side facing the flywheel.



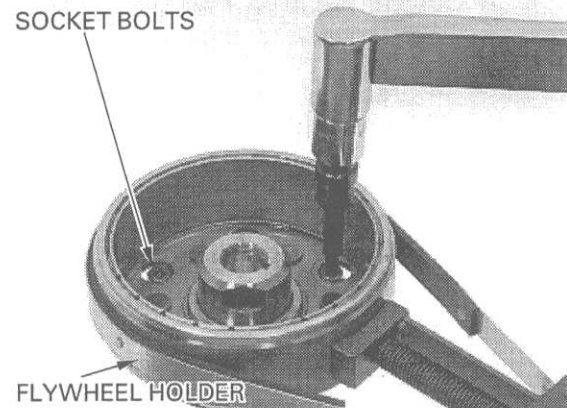
Install the starter one-way clutch assembly onto the flywheel.



Clean and apply a locking agent to the starter clutch outer mounting bolt threads.
Hold the flywheel with a flywheel holder, and tighten the starter clutch mounting socket bolts.

TOOL:
Flywheel holder 07725-0040000

TORQUE: 16 N·m (1.6 kgf·m , 12 lbf·ft)



Install the starter driven gear into the one-way clutch.

Recheck the one-way clutch operation.
You should be able to turn the driven gear counter-clockwise smoothly, but the gear should not turn clockwise.

