

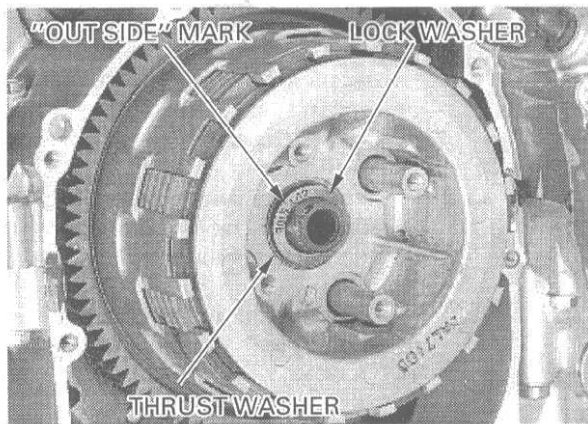
CLUTCH/GEARSHIFT LINKAGE

Install the clutch center assembly into the clutch outer.

NOTE:

Install the outer clutch disc A in the shallow slot on the clutch outer.

Install the thrust washer onto the mainshaft.
Install the cone washer onto the mainshaft with its "OUTSIDE" mark facing out.



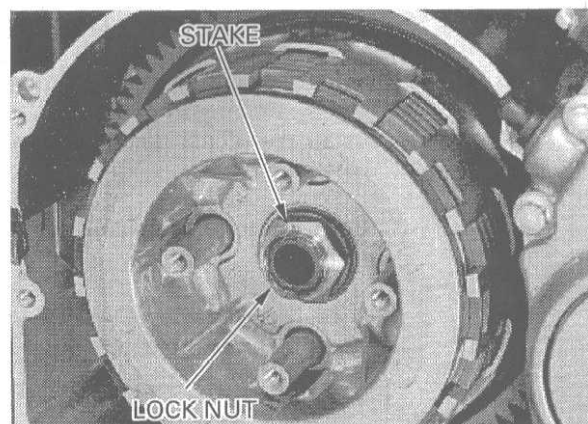
Apply oil to the new clutch center lock nut threads, then install it onto the mainshaft.

Hold the pressure plate with the clutch center holder and tighten the lock nut to the specified torque.

TORQUE: 108 N·m (11.0 kgf·m , 80 lbf·ft)



Stake the lock nut into the mainshaft groove.



Install the clutch springs onto the pressure plate bosses.
Install the clutch lifter bearing and lifter rod into the clutch lifter plate.
Install the clutch lifter plate assembly.

