Apply a locking agent to the oil pump driven sprocket bolt threads.

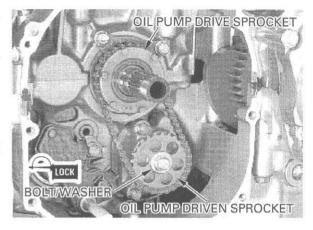
Install and tighten the driven sprocket bolt/washer to the specified torque.

TORQUE: 15 N·m (1.5 kgf·m, 11 lbf·ft)

Install the clutch (page 9-8).

Fill the crankcase with recommended engine oil (page 3-12), and check for oil leaks.

Check the oil pressure (page 4-3).



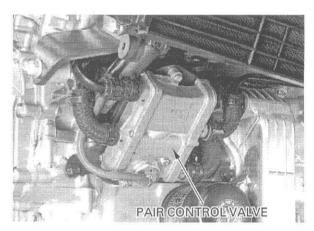
OIL COOLER

REMOVAL

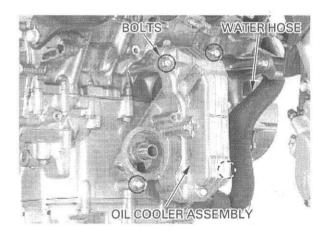
Drain the engine oil (page 3-12).

Remove the following:

- Exhaust pipe (page 2-5)
- -PAIR control valve assembly (page 5-27)
- -Oil filter cartridge (page 3-13)



Remove the water hose.
Remove the oil cooler assembly mounting bolts.



Remove the oil cooler assembly and O-ring. Remove the joint collars/O-rings from the crankcase.

