

## TRANSMISSION

Make sure that the crankcase mating surfaces are touched evenly.

Install the left crankcase bolts and clamp, then tighten the bolts in a crisscross pattern in 2 or 3 steps.

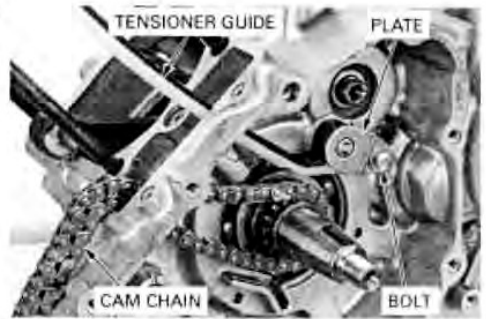


Install the cam chain to the cam chain drive sprocket through the crankcase.

Install the cam chain tensioner, plate and bolt. Tighten the bolt securely.

Install the remaining parts.

Install the engine in the frame (section 7).



Install the spring, washer and 3 mm screw to the bearing push plug, then install them into the left crankcase. Install the circlip and remove the screw.

Assemble the crankcase halves (page 12-12).

