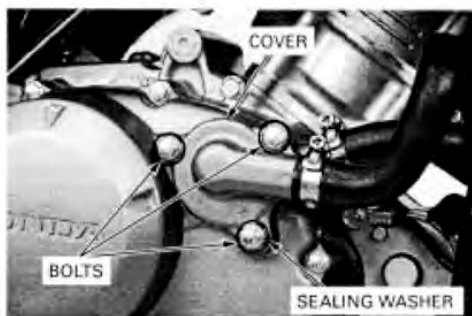


Install the water pump cover, sealing washer and three bolts.

Tighten the three bolts securely.

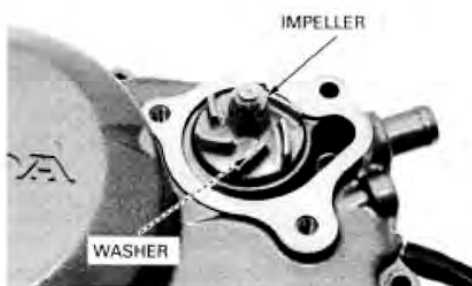
Fill and bleed the cooling system (page 6-5).



DISASSEMBLY

Remove the right crankcase cover (page 8-3).

Hold the water pump shaft and remove the impeller and washer.



Remove the water pump shaft, washer, gear and pin from the right crankcase cover.



Remove the mechanical seal and oil seal from the right crankcase cover.

