

2. Clean the drive chain in high flash-point solvent and allow it to dry. Inspect the drive chain for possible wear or damage. Replace any chain that has damaged rollers, loose fitting links, or otherwise appears unserviceable.
3. Lubricate the drive chain. 📄 P. 46
4. Install the drive chain. Pass the chain over the sprockets and join the ends of the chain with the master link.
The master link is the most critical part affecting the security of the drive chain. Master links are reusable, if they remain in excellent condition, but it is recommended that a new master link retaining clip be installed whenever the drive chain is reassembled.
Install the master link retaining clip so that the closed end of the clip will face the direction of forward wheel rotation.
5. Adjust the drive chain slack. 📄 P. 66